

SERVICE BULLETIN

No. **92-003**

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RS 422 Interconnect Cable

DATE: 2/06/92
MODEL: Lynx
REVISION: All
SERIAL NO: 4285 – 4346
SOFTWARE: All

DESCRIPTION:

These units have an RS422 cable in which the shield drain wire is connected to the 9-pin D connector case at both ends of the cable. This can cause RS422 communications problems. The shield must be disconnected at *one* end.

REQUIRED TOOLS:

Static safe workstation Phillips screwdriver
Grounding wrist strap Dike or cutter

PROCEDURE:

1. On either connector, remove the two screws holding the connector shell in place.
2. Locate the large black wire that connects the cable shield to the connector body.

Illustration 1. Ground Shield Termination

RS 422 Interconnect Cable, cont.

3. Use the dikes or cutter to remove the shield drain wire between the metal connector case and the edge of the jacket.
4. Replace the connector shell. Insert and tighten the two screws which hold the connector shell in place.